

DIXON ZTR

Parts Manual

Ram Ultra 52, 25 KOH / 966985301

Ram Ultra 61, 25 KOH / 966985401

Ram Ultra 72, 27 KOH / 968999724

Ram Ultra 52, 25 KOH BF / 966985302

Ram Ultra 61, 25 KOH BF / 966985402

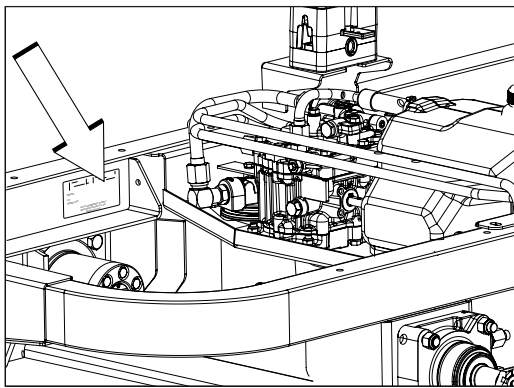
Ram Ultra 72, 27 KOH BF / 968999773

Please read the operator's manual carefully and make sure you understand the instructions before using the machine.

When you need spare parts or support in service questions, warranty issues, etc., please consult the following professional:

This Parts Manual belongs to the machine with the manufacturing number:	Engine	Transmission

Manufacturing Number



The machine's manufacturing number can be found on the printed plate affixed to the engine compartment. Illustration at left shown with engine removed.

Stated on the plate, from the top are:

- The machine's type designation (I.D.).
- The manufacturer's type number (Model).
- The machine's serial number (Serial no.)

Please have the type designation and serial number available when ordering spare parts.

The engine's manufacturing number is stamped on one of the valve covers.

The plate states:

- The engine's model.
- The engine's type.
- Code

Please have these available when ordering spare parts.

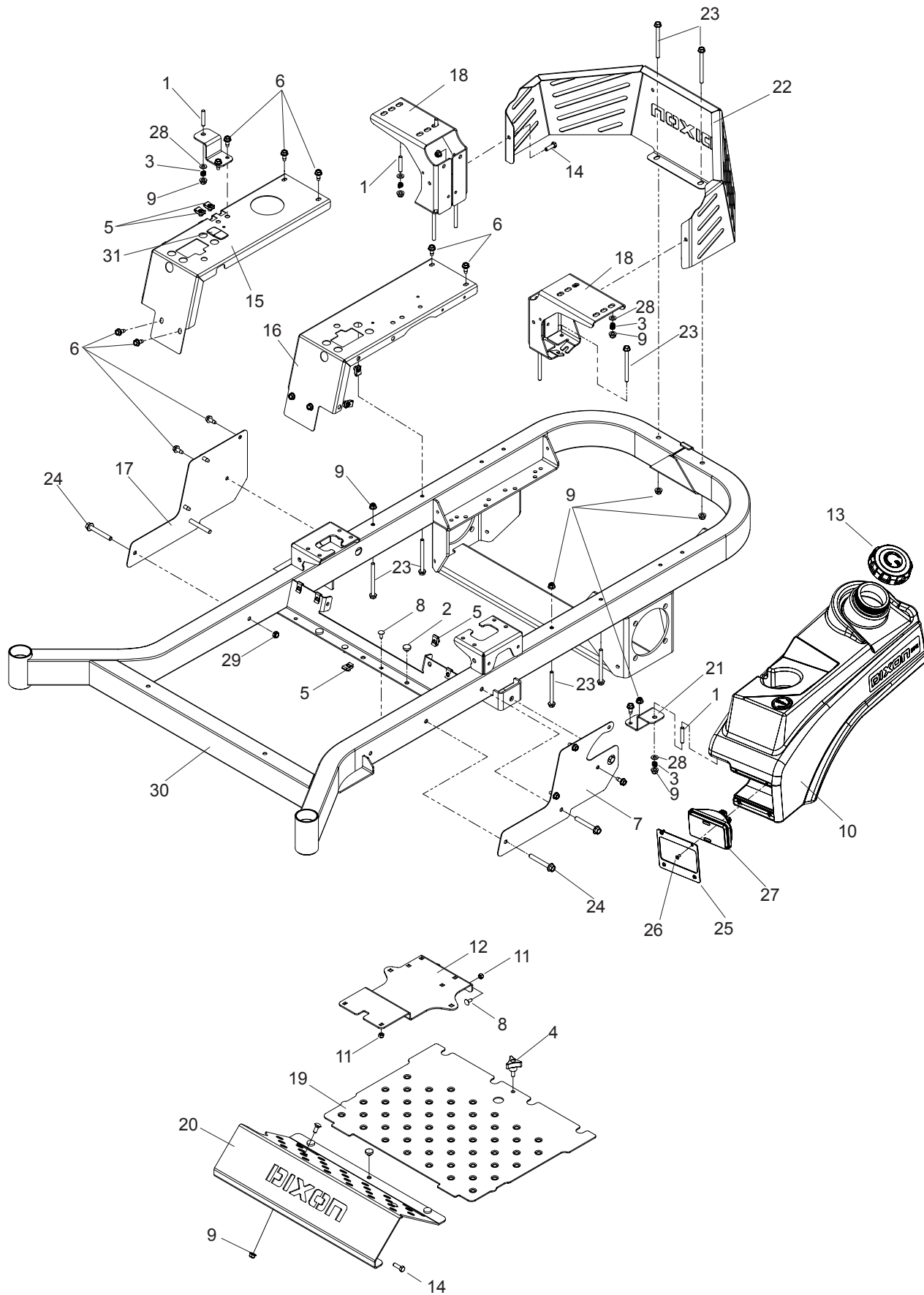
The wheel motors and hydrostatic pumps have a barcode decal affixed at the rear.

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NOTE: ALL FASTENERS ARE GRADE 5 UNLESS OTHERWISE SPECIFIED.

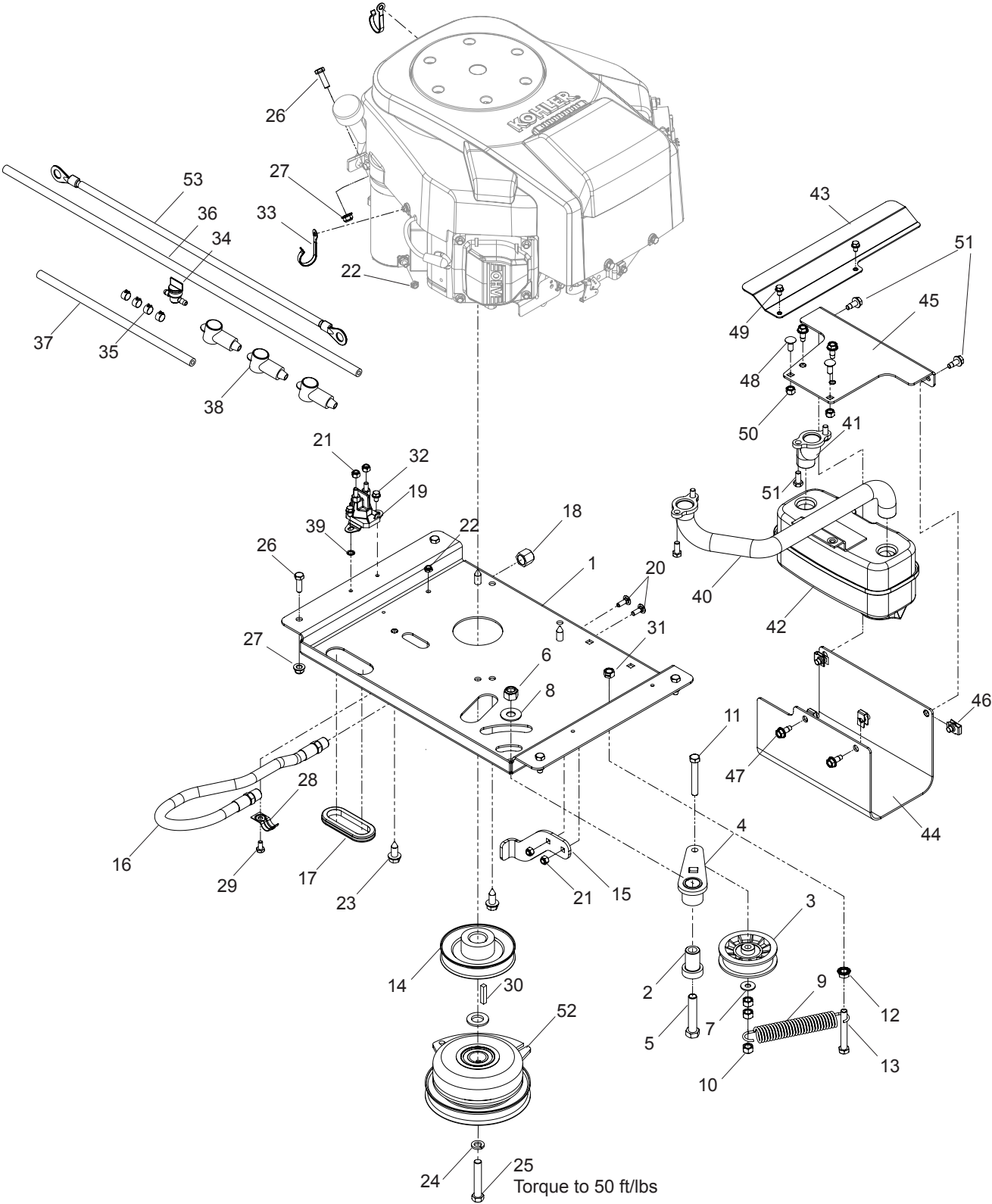
CHASSIS / FRAME



CHASSIS / FRAME

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	539 102502....	6....	⁵ / ₁₆ STUD	17..	539 131687....	1....	SIDE RT, BL
2..	539 102587....	5....	GROMMET, BUMPER	18..	539 131692....	2....	MT, TANK, RR
3..	539 102845....	7....	SPRING, TANK MOUNT	19..	539 132845....	1....	FLOOR PAN w/ DECALS
4..	539 104411....	1....	KNOB w/ STUD	20..	539 131704....	1....	PLATE, FOOTREST
5..	539 104763..	12....	RETAINER, U TYPE	21..	539 131706....	2....	SUPPORT, TANK
6..	539 107475..	18....	BOLT ⁵ / ₁₆ -18 x ³ / ₄ THD FRM	22..	539 131710....	1....	GUARD, REAR
7..	539 132179....	1....	SIDE LT	23..	539 131780..	10....	HHFS ⁵ / ₁₆ -18 x ³ / ₄
8..	539 111786....	4....	RHSSNB ¹ / ₄ -20 x ⁵ / ₈	24..	539 131781....	5....	HHFS ³ / ₈ -16 x ² / ₄
9..	539 112899..	23....	NUT ⁵ / ₁₆ -18 FLANGE NYLOC	25..	539 114075....	1....	PLATE, LIGHT
10..	539 114057....	1....	TANK, FUEL	26..	539 114341....	2....	SCREW, 10-24 x ³ / ₈ SKT HD
11..	539 976978....	4....	NUT ¹ / ₄ -20 HEX NYLOC	27..	539 114232....	1....	LIGHT
12..	539 131537....	1....	MOUNT, BATTERY	28..	539 990188....	7....	WASHER ⁵ / ₁₆ SAE FLAT
13..	539 130393....	1....	FUEL CAP	29..	539 200282....	5....	NUT ³ / ₈ -16 HEX JAM NYLOC
14..	539 990316....	2....	RHSNB ⁵ / ₁₆ -18 x ³ / ₄	30..	539 132843....	1....	FRAME w/ DECALS 52", 61"
15..	539 131681....	1....	PANEL, FILLER		539 132844 ...	1....	FRAME w/ DECALS 72"
16..	539 131684....	1....	PANEL, FILLER	31..	532 404951....	1....	PLUG, DASH

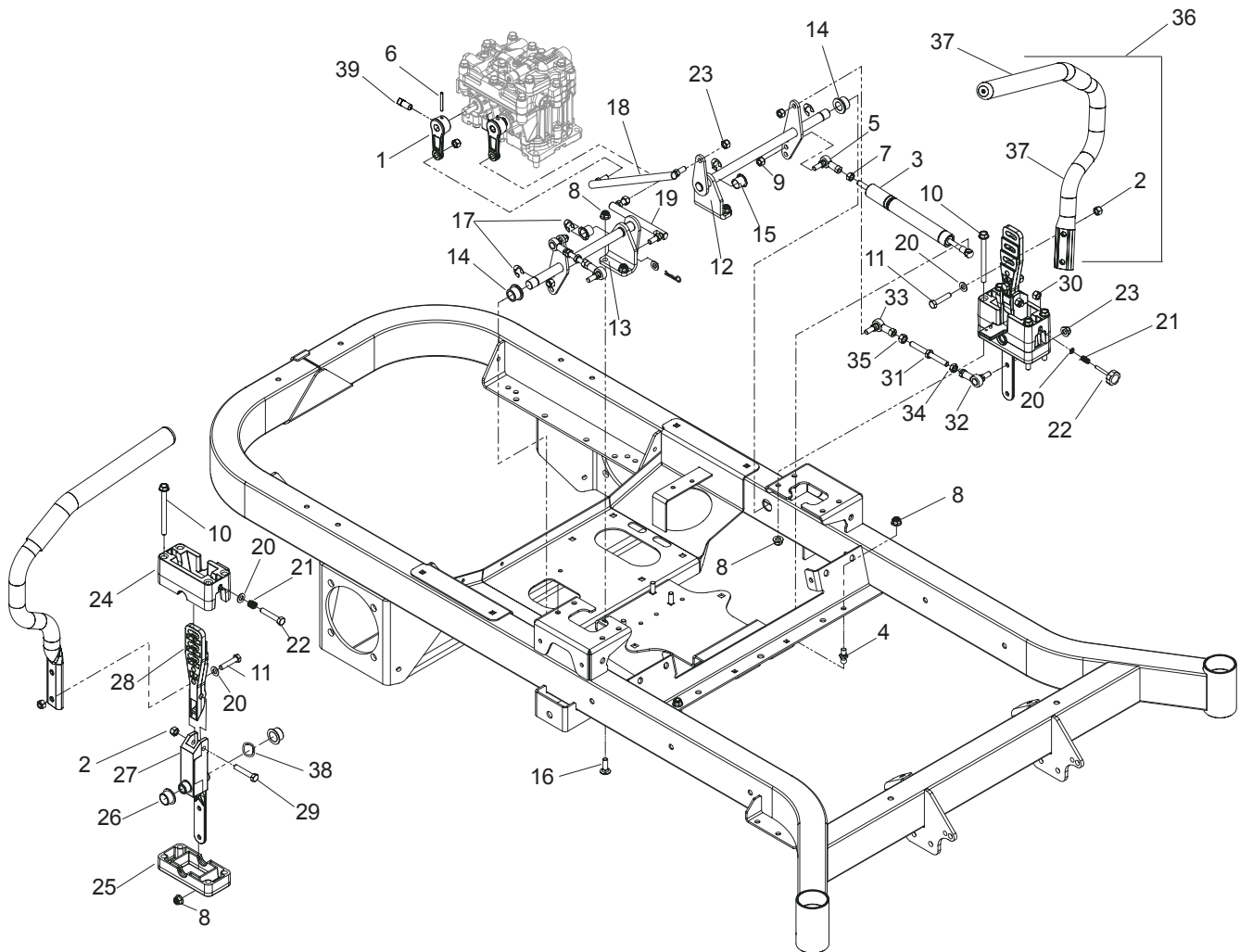
ENGINE PLATE



ENGINE PLATE

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	539 131726....	1....	PLATE, ENGINE	30..	539 912757....	1....	KEY ¼ SQ x 1¼
2..	539 101231....	1....	IDLER SPINDLE	31..	539 990546....	1....	NUT ¾-16 HEX CNTRLK
3..	539 110311	1....	IDLER PULLEY	32..	539 990302....	2....	SCREW ¼-20 x ¾ THD FRM
4..	539 112092....	1....	IDLER ARM WLDMT	33..	539 107098....	2....	CLAMP
5..	539 108346....	1....	HCS ½-13 x 2½	34..	539 916325....	1....	VALVE, FUEL
6..	539 101331....	1....	NUT ½ HEX NYLOC	35..	539 912222....	4....	CLAMP, HOSE
7..	539 990692....	1....	WASHER ⅝ STD FLT	36..	539 105382....	1....	FUEL LINE-30"
8..	539 990550....	1....	WASHER ½ STD FLT	37..	539 108212....	1....	FUEL LINE-13"
9..	539 101977....	1....	TRACTION SPRING	38..	539 102759....	3....	INSULATOR
10..	539 976979....	3....	NUT ¾-16 HEX NYLOC	39..	539 990053....	1....	WASHER ¼ INT TOOTH LK
11..	539 110122....	1....	HCS ¾-16 x 2½ TPBLT	40..	539 131739....	1....	MANIFOLD, FT
12..	539 990613....	1....	NUT ¾-16 HEX WHIZLK	41..	539 131740....	1....	MANIFOLD, RR
13..	539 102612....	1....	HCS ¾-16 x 2¾	42..	539 131604....	1....	MUFFLER ASM TWIN
14..	539 109639....	1....	PULLEY	43..	539 131758....	1....	SHIELD, HEAT
15..	539 131728....	1....	TIE DOWN, CLUTCH	44..	539 131769....	1....	GUARD, MUFFLER
16..	539 131729....	1....	DRAIN, OIL	45..	539 131771....	1....	MOUNT, MUFFLER
17..	539 107210....	1....	GROMMET	46..	539 104763....	4....	RETAINER, U TYPE
18..	539 101364....	1....	PLUG, OIL	47..	539 107475....	6....	BOLT ⅝-18 x ¾ THD FRM
19..	539 101714....	1....	SOLENOID	48..	539 990316....	2....	RHSNB ⅝-18 x ¾
20..	539 990074....	2....	RHSNB ¼-20 x ¾ GR2	49..	539 990302....	2....	SCREW ¼-20 x ¾ THD FRM
21..	539 976978....	6....	NUT ¼-20 HEX NYLOC	50..	539 990717....	2....	NUT ⅝-18 HEX NYLOC
22..	539 108120....	3....	NUT ¼-20 HEX THIN NYLOC	51..	539 976934....	4....	HCS ⅝-18 x ¾
23..	532 120616....	4....	HHFS ¾-16 x 1 THD FRM	52..	539 132733....	1....	CLUTCH
24..	539 990247....	1....	WASHER ⅞ SLW		539 132732 ...	1....	CLUTCH
25..	539 991120....	1....	HCS ⅞-20 x 2½				966985301,966985302
26..	539 990209....	5....	HCS ⅝-18 x 1	53..	539 132412....	1....	CABLE, POSITIVE
27..	539 112899....	5....	NUT ⅝-18 FLANGE NYLOC		NOT SHOWN		
28..	539 101363....	2....	CLAMP		539 107516 ...	1....	PIGTAIL
29..	539 990071....	2....	HCS ¼-20 x ½				

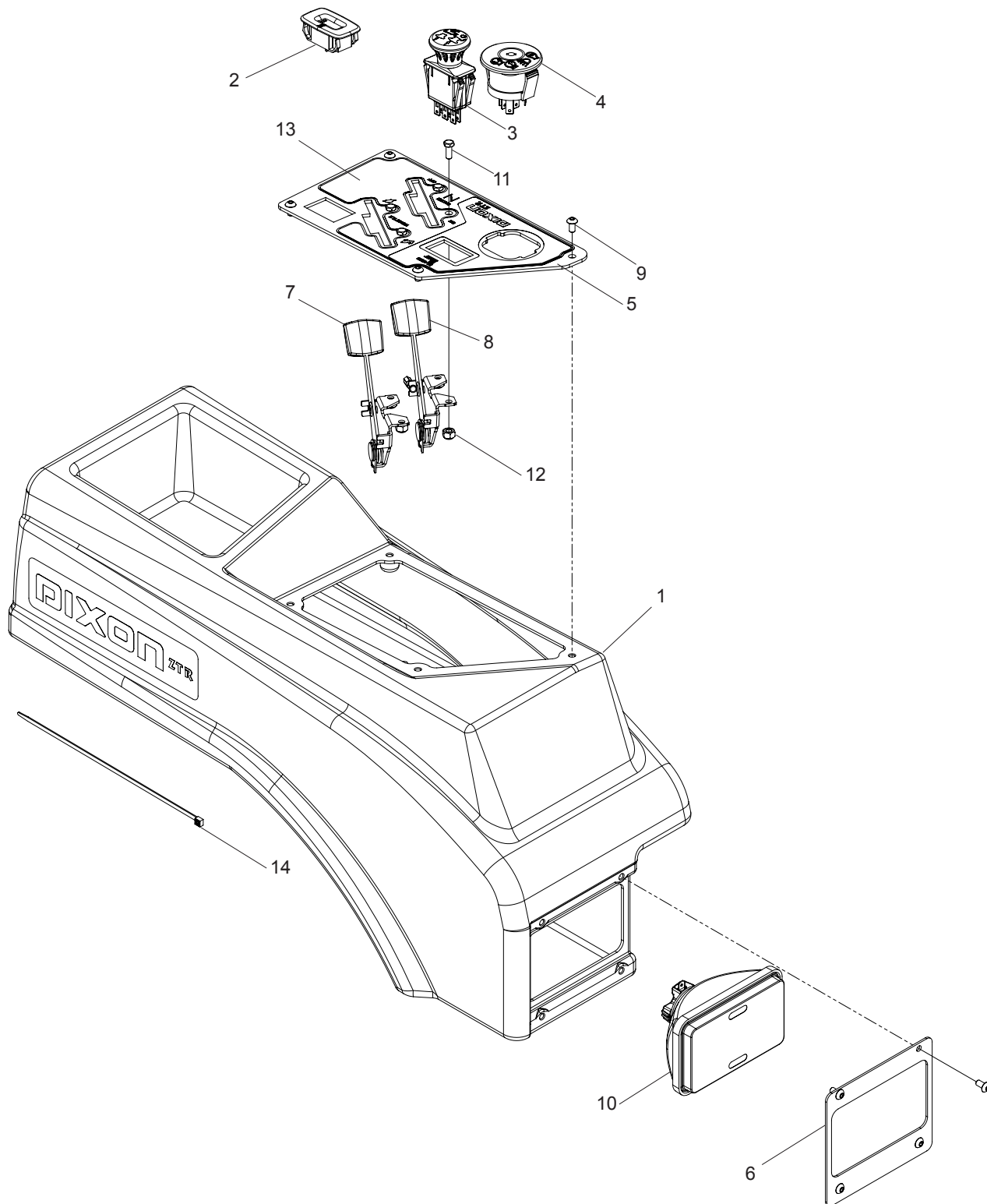
STEERING



STEERING

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	522 773701....	2....	ARM, PUMP	21..	539 102845....	2....	SPRING, TANK MOUNT
2..	539 990717....	7....	NUT $\frac{5}{16}$ -18 HEX NYLOC	22..	539 108394....	2....	HCS $\frac{5}{16}$ -18 x $1\frac{3}{4}$ TPBLT
3..	539 131658....	2....	DAMPENER w/ SPRING	23..	539 108743....	4....	NUT $\frac{5}{16}$ -24 CNTRLK
4..	539 110607....	2....	STUD, 10MM BALL	24..	539 131517....	1....	BLOCK, UPPER
5..	539 131749....	2....	ROD END	25..	539 131519....	1....	BLOCK, LOWER
6..	539 131559....	2....	PIN, SPIRAL $\frac{5}{32}$ x $1\frac{1}{2}$	26..	539 131518....	2....	BEARING, FLANGE
7..	539 127046....	2....	NUT M8 x $1\frac{1}{4}$ STD HEX	27..	539 131520....	1....	PIVOT SECTION, DR CNTRL
8..	539 112899..	18....	NUT $\frac{5}{16}$ -18 FLANGE NYLOC	28..	539 131521....	1....	MOUNT, DR CNTRL HANDLE
9..	539 118496....	2....	NUT M8 NYLOC	29..	539 990669....	1....	HCS $\frac{5}{16}$ -18 x $1\frac{3}{4}$
10..	539 131780....	8....	HHFS $\frac{5}{16}$ -18 x $3\frac{3}{4}$	30..	539 990196....	2....	NUT $\frac{5}{16}$ -18 HEX
11..	539 976935....	4....	HCS $\frac{5}{16}$ -18 x $1\frac{1}{2}$	31..	539 131550....	1....	JACK SCREW
12..	539 132163....	1....	CONTROL LT	32..	539 110604....	1....	SPHERICAL ROD END LH
13..	539 132164....	1....	CONTROL RT	33..	539 110603....	1....	SPHERICAL ROD END RH
14..	539 132168....	2....	BUSHING $\frac{5}{8}$ FLANGED	34..	539 991073....	1....	NUT $\frac{5}{16}$ -24 HEX JAM LH
15..	539 132169....	2....	BUSHING, CLIP $\frac{5}{8}$	35..	539 990223....	1....	NUT $\frac{5}{16}$ -24 HEX
16..	539 990208....	4....	RHSNB $\frac{5}{16}$ -18 x 1	36..	539 132011....	2....	LEVER, DRIVE w/ GRIP
17..	539 105069....	4....	E-RING	37..	539 130894....	2....	GRIP, DRIVER LEVER
18..	539 131551....	1....	LINK, MOTION LT	38..	539 133007....	2....	WASHER .825 x 1.087 WAVE
19..	539 131552....	1....	LINK, MOTION RT	39..	539 102717....	2....	SET SCREW $\frac{5}{16}$ x $\frac{5}{8}$
20..	539 990188....	9....	WASHER $\frac{5}{16}$ SAE FLAT				

CONTROLS

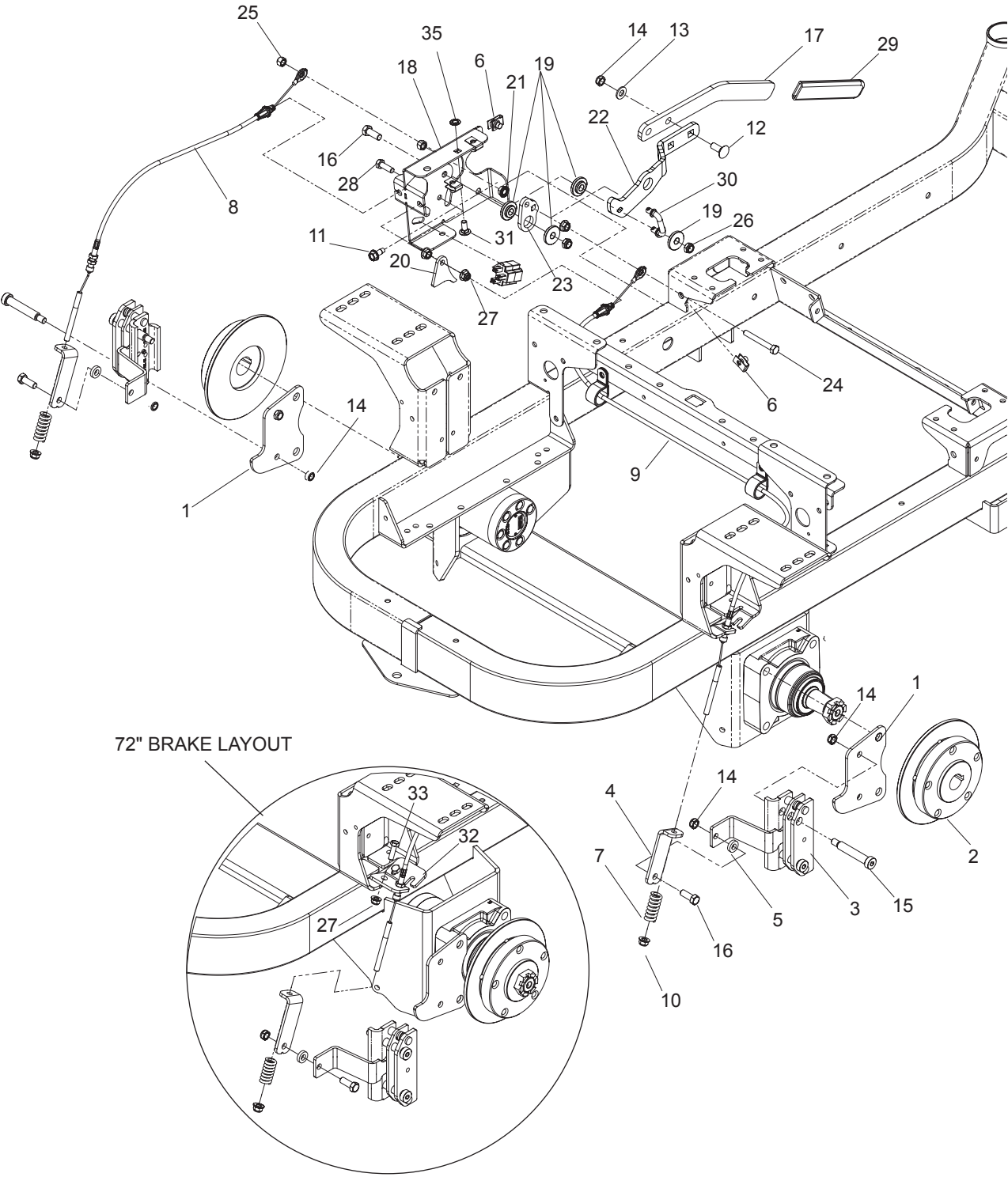


CONTROLS

ITEM	PART NO.	QTY.	DESCRIPTION
1..	539 114059....	1....	TANK, CONSOLE RT
2..	539 110074....	1....	HOUR METER
3..	539 131627....	1....	SWITCH, PTO 10 AMP
4..	539 107541....	1....	IGNITION SWITCH
5..	539 114071....	1....	CONTROL PANEL
6..	539 114075....	1....	PLATE, LIGHT
7..	539 118816....	1....	THROTTLE CABLE
8..	539 118815....	1....	CHOKE CABLE

ITEM	PART NO.	QTY.	DESCRIPTION
9..	539 114341....	8....	SCREW, 10-24 x $\frac{3}{8}$ SKT HD
10..	539 114232....	1....	LIGHT
11..	539 990411....	4....	SCR #10-24 x $\frac{1}{2}$ SLT HEX HD
12..	539 976977....	4....	NUT #10-24 HEX NYLOC
13..	539 114072....	1....	DECAL, CONTROL
14..	539 976856....	1....	WIRE TIE
NOT SHOWN			
	539 132044 ...	2....	PIGTAIL, LIGHT

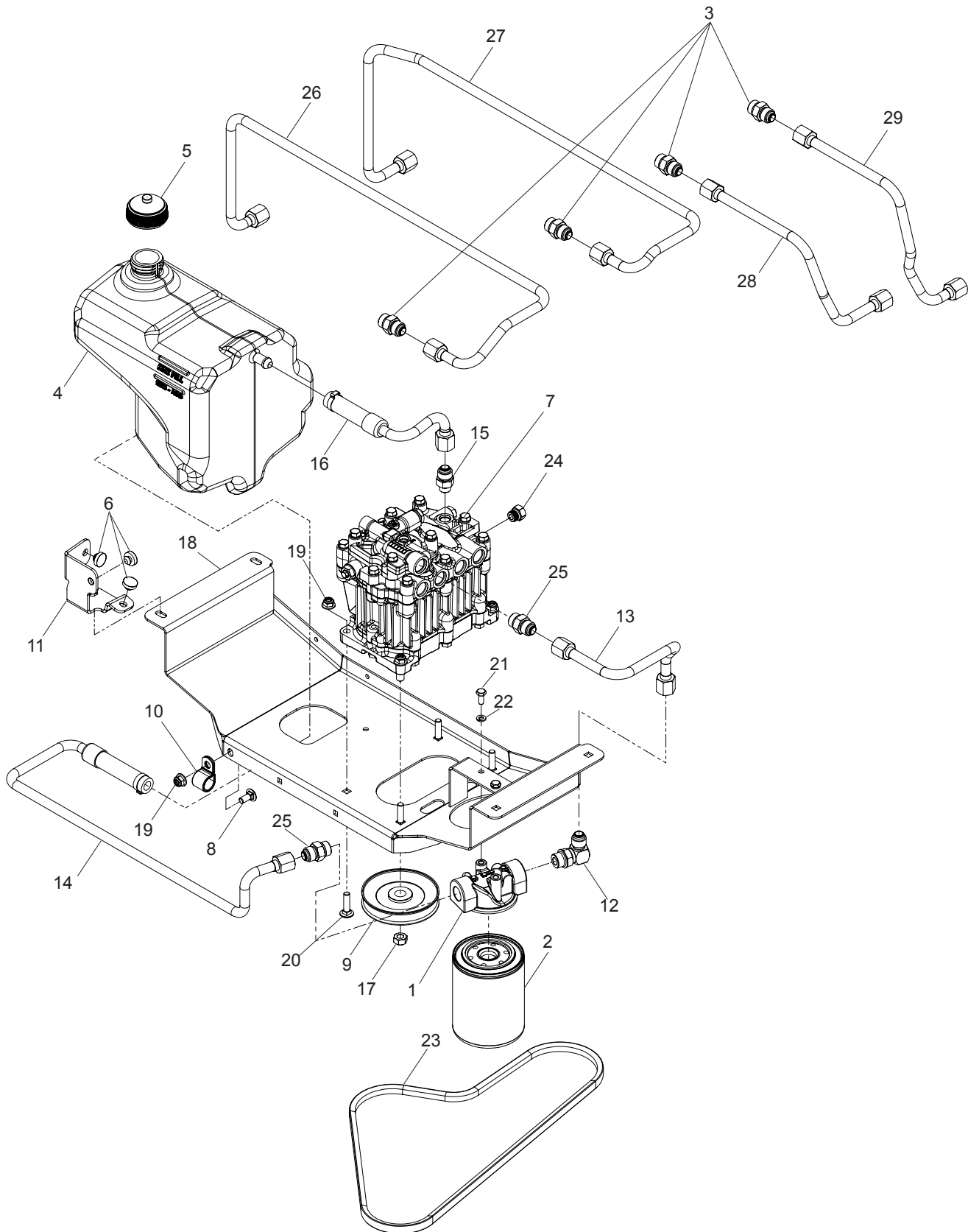
PARKING BRAKE



PARKING BRAKE

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	539 131599....	2....	PLATE, BRAKE	20..	539 132154....	1....	ACTUATOR, SWITCH
2..	539 131737....	2....	HUB, 5 BOLT	21..	539 990585....	3....	NUT $\frac{5}{16}$ -18 HEX WHIZLK
3..	539 131738....	2....	CALIPER, PARK BRAKE	22..	539 132423....	1....	LEVER, BRAKE
4..	539 132176....	3....	BRACKET, L	23..	539 132153....	1....	BELLCRANK, BRAKE
5..	539 109562....	3....	WASHER $\frac{3}{8}$ x $\frac{3}{4}$ x .187 TK	24..	539 108396....	1....	HCS $\frac{5}{16}$ -18 x 2 $\frac{1}{2}$ TPBLT
6..	539 104763....	1....	RETAINER, U TYPE	25..	539 990717....	1....	NUT $\frac{5}{16}$ -18 HEX NYLOC
7..	539 113952....	2....	SPRING	26..	539 200282....	2....	NUT $\frac{3}{8}$ -16 HEX JAM NYLOC
8..	539 132173....	1....	CABLE, BRAKE, SHORT	27..	539 112899....	1....	NUT $\frac{5}{16}$ -18 FLANGE NYLOC
9..	539 132174....	2....	CABLE, BRAKE, LONG	28..	539 990209....	1....	HCS $\frac{5}{16}$ -18 x 1
10..	539 112899....	3....	NUT $\frac{5}{16}$ -18 FLANGE NYLOC	29..	539 120921....	1....	GRIP, BRAKE HANDLE
11..	539 107475....	3....	BOLT $\frac{5}{16}$ -18 x $\frac{3}{4}$ THD FRM	30..	539 132424....	1....	LINKAGE, BRAKE
12..	539 990645....	2....	RHSNB $\frac{3}{8}$ -16 x 1	31..	539 990316....	1....	RHSNB $\frac{5}{16}$ -18 x $\frac{3}{4}$
13..	539 990122....	2....	WASHER $\frac{3}{8}$ SAE FLT	32..	539 132185....	1....	BRKT, EXTENSION 72" ONLY
14..	539 200282....	9....	NUT $\frac{3}{8}$ -16 HEX JAM NYLOC	33..	539 990209....	2....	HCS $\frac{5}{16}$ -18 x 1
15..	539 113951....	4....	SB $\frac{3}{8}$ -16 x 2 $\frac{1}{2}$ SKT HD	NOT SHOWN			
16..	539 990563....	5....	HCS $\frac{3}{8}$ -16 x 1	539 976856 ...			2.... TIE, PLASTIC
17..	539 132160....	1....	ARM, BRAKE				
18..	539 132158....	1....	MOUNT, BRAKE WELDMENT				
19..	539 132161....	4....	BUSHING, BRAKE				

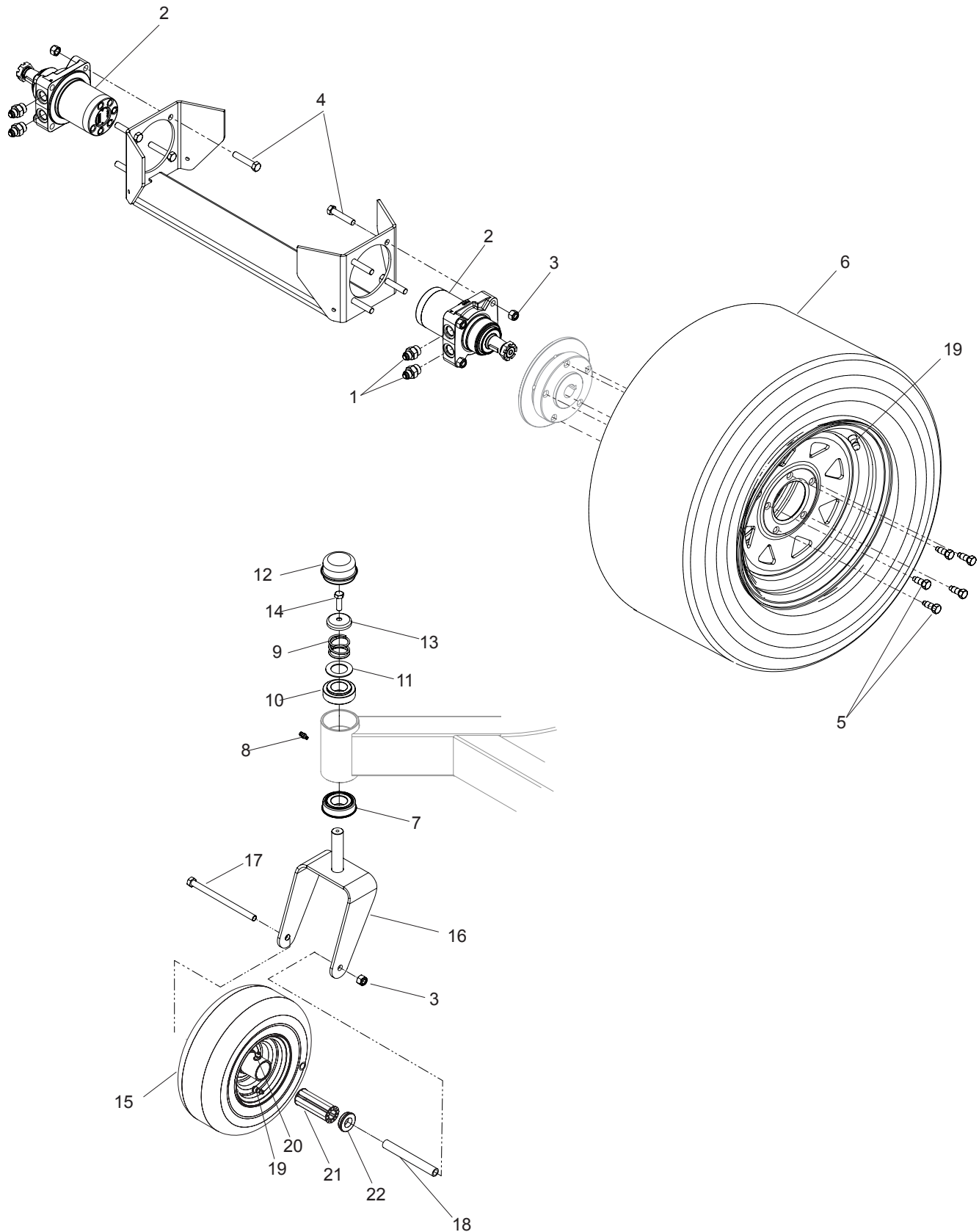
HYDRAULIC PUMP-MOTOR



HYDRAULIC PUMP-MOTOR

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	539 105892....	1....	FILTER HEAD	23..	539 111445	1....	BELT, IZT
2..	539 105893....	1....	FILTER, OIL	24..	539 131895....	1....	PLUG, 6408-6
3..	539 101237....	4....	STRAIGHT CONNECTOR	25..	539 132889....	2....	FITTING, 10-8 STRAIGHT
4..	539 131663....	1....	RESERVOIR	26..	539 131531....	1....	HYDRO LINE 966985301, 966985401, 966985302, 966985402
5..	539 101202....	1....	OIL CAP	539 131538 ...	1....	HYDRO LINE 968999724, 968999773	
6..	539 102587....	3....	GROMMET, BUMPER	27..	539 131532....	1....	HYDRO LINE 966985301, 966985401, 966985302, 966985402
7..	539 131657....	1....	PUMP, DUP10S	539 131539 ...	1....	HYDRO LINE 968999724, 968999773	
8..	539 990316....	1....	RHSNB 5/16-18 x 3/4	28..	539 131533....	1....	HYDRO LINE 966985301, 966985401, 966985302, 966985402
9..	539 131727....	1....	PULLEY, PUMP	539 131540 ...	1....	HYDRO LINE 968999724, 968999773	
10..	539 102685....	1....	CLIP	29..	539 131534....	1....	HYDRO LINE 966985301, 966985401, 966985302, 966985402
11..	539 132417....	1....	SUPPORT, RESERVOIR	539 131541 ...	1....	HYDRO LINE 968999724, 968999773	
12..	539 132888....	1....	ELBOW	NOT SHOWN			
13..	539 132887....	1....	HYDRO LINE, CHARGE	539 133028 ...	1....	SEAL KIT, PUMP DUP10S	
14..	539 132886....	1....	HYDRO LINE, INLET	539 133029 ...	1....	SEAL, INPUT SHFT, DUP10S	
15..	539 131748....	1....	FITTING, HYDRO				
16..	539 131529....	1....	HYDRO LINE, CASE				
17..	539 131528....	1....	NUT M10-1.5 L/H HEX				
18..	539 131773....	1....	PLATE, PUMP				
19..	539 112899....	5....	NUT 5/16-18 FLANGE NYLOC				
20..	539 100472....	4....	RHSNB 5/16-18 x 1 1/4				
21..	539 990072....	2....	HCS 1/4-20 x 5/8				
22..	539 990052....	2....	WASHER 1/4 SPLIT LOCK				

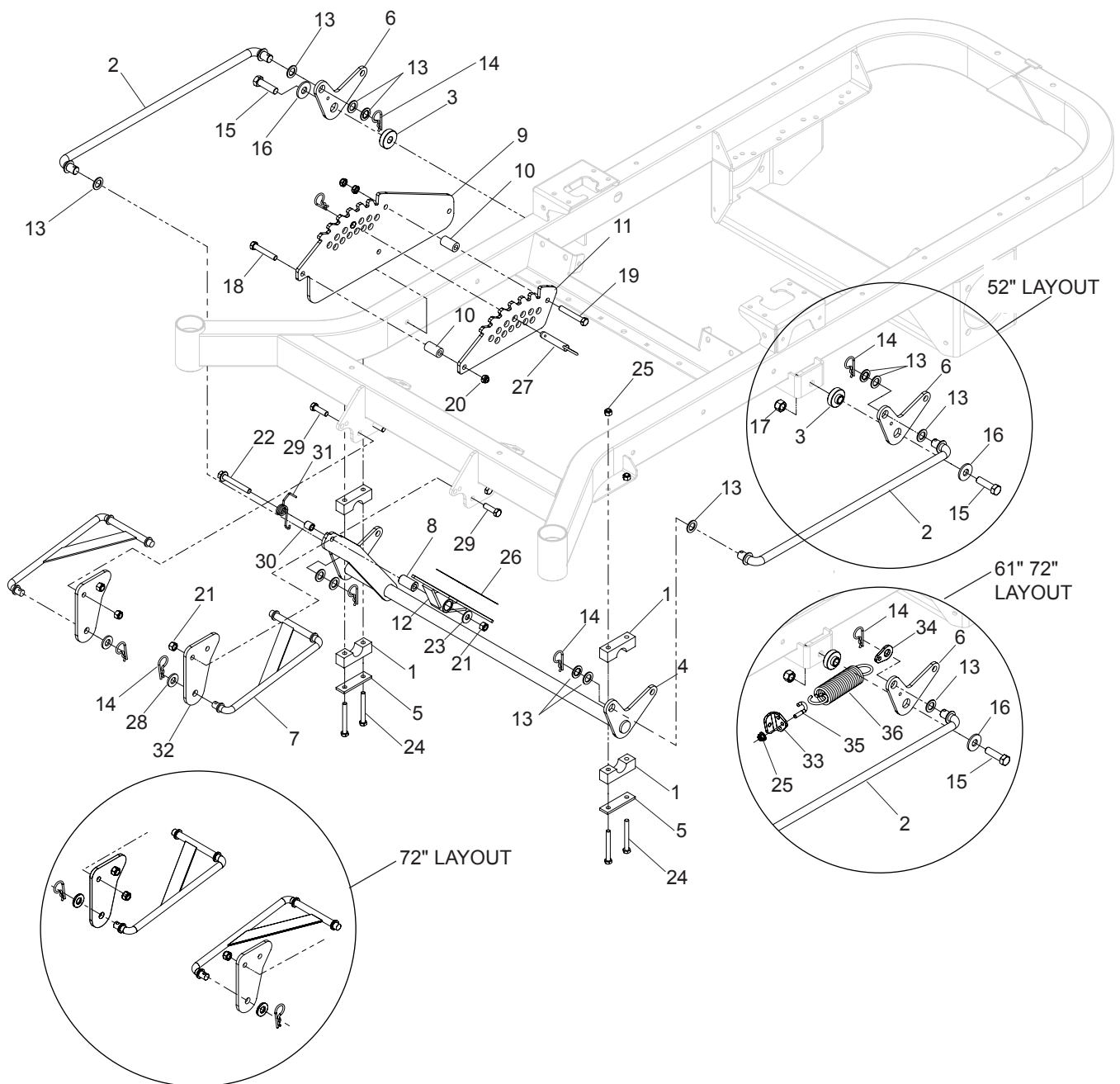
WHEELS AND TIRES



WHEELS AND TIRES

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	539 101239....	4....	STRAIGHT CONNECTOR	12..	539 102535....	2....	GREASE CAP
2..	539 114523....	2....	WHEEL MOTOR, TJ	13..	539 115749....	2....	PLUG, CASTER
3..	539 101331..	10....	NUT ½ HEX NYLOC	14..	539 990209....	2....	HCS 5/16-18 x 1
4..	539 101332....	8....	HCS ½-13 x 2¾	15..	539 104572....	2....	WHEEL ASSM
5..	532 140080..	10....	BOLT, HUB	16..	539 131675....	2....	YOKE, CASTER
6..	532 140556....	2....	WHEEL ASSM, 23 x 10.50	17..	539 102855....	2....	HCS ½-13 x 7½
7..	539 112660....	2....	BEARING, FLANGED	18..	539 102856....	2....	SPACER
8..	539 115638....	2....	3/16" DRIVE ZERK	19..	539 912234....	2....	AIR VALVE
9..	539 115747....	2....	SPRING, CASTER	20..	539 976997....	2....	ZERK
10..	539 117901....	2....	BUSHING, CASTER	21..	539 102485....	4....	ROLLER BEARING
11..	539 115675....	2....	WASHER 1.025 ID x 1.64	22..	539 102484....	4....	BEARING, FLANGED

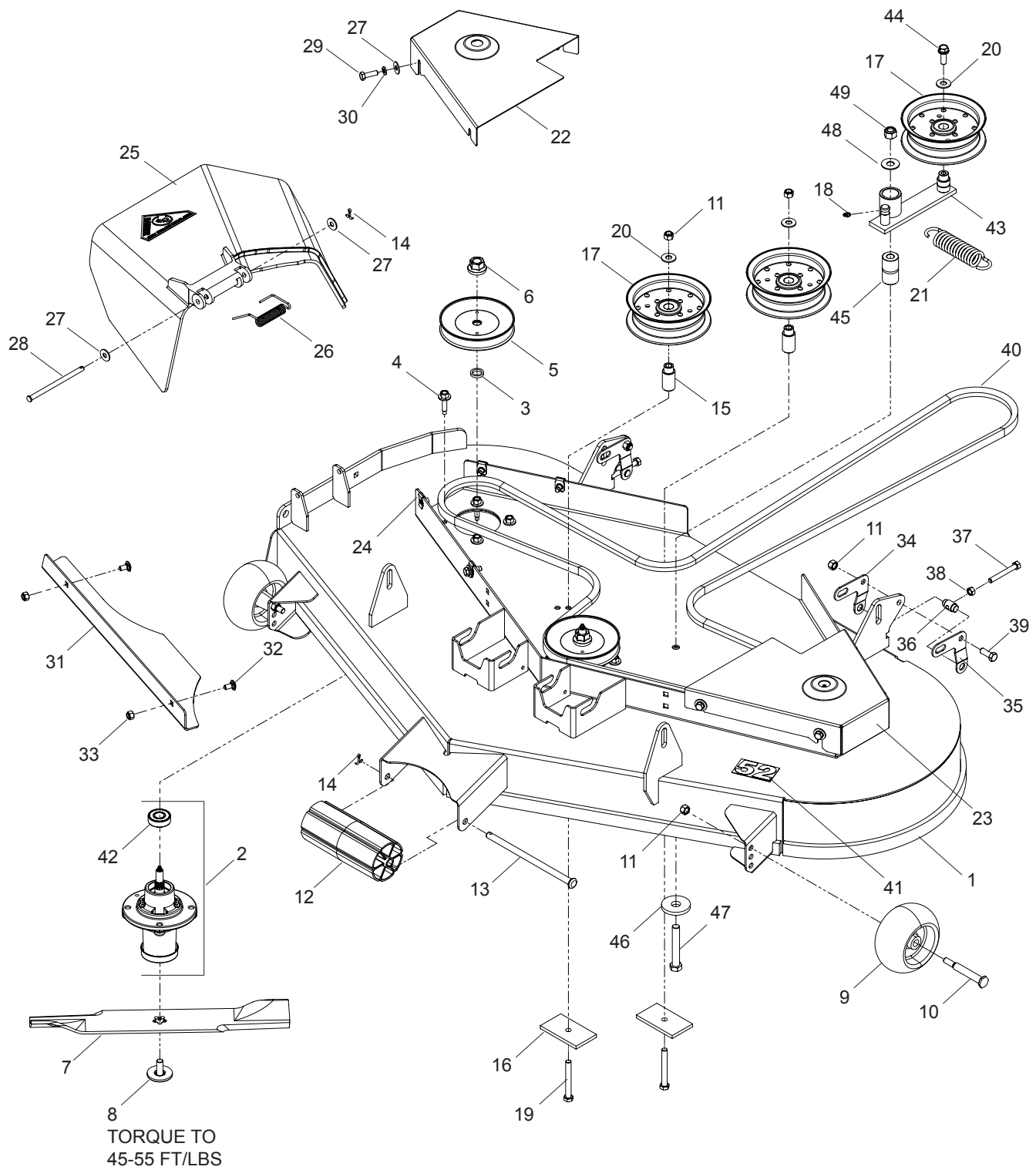
MOWER LIFT / DECK LIFT



MOWER LIFT / DECK LIFT

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	539 104808....	4....	PILLOW BLOCK	21..	539 976979....	5....	NUT $\frac{3}{8}$ -16 HEX NYLOC
2..	539 110808....	2....	DECK LIFT LINK	22..	539 131781....	1....	HHFS $\frac{3}{8}$ -16 x $2\frac{3}{4}$
3..	539 118937....	2....	IDLER SPACER	23..	539 990517....	1....	WASHER $\frac{3}{8}$ FLAT
4..	539 131866....	1....	SHAFT, LIFT, DECK	24..	539 101721....	4....	HCS $\frac{5}{16}$ -18 x $2\frac{3}{4}$
5..	539 104807....	2....	REINFORCEMENT BAR	25..	539 112899....	5....	NUT $\frac{5}{16}$ -18 HEX NYL, 52"
6..	539 132378....	2....	BELLCRANK, REAR, LIFT			6....	NUT $\frac{5}{16}$ -18 HEX NYL, 61", 72"
7..	539 112223....	2....	STRUT LINKAGE	26..	539 121322....	1....	FOOT PAD
8..	539 101836....	1....	SLEEVE BUSHING	27..	539 102526....	1....	LIFT PIN
9..	539 133004....	1....	PLATE, HEIGHT, MAIN	28..	539 990250....	2....	WASHER
10..	539 104530....	2....	SPACER	29..	539 976941....	4....	HCS $\frac{3}{8}$ -16 x $1\frac{1}{4}$
11..	539 132899....	1....	PLATE, HEIGHT	30..	539 132852....	1....	SPACER
12..	539 114280....	1....	PEDAL, FOOT, WELDMENT	31..	539 132850....	1....	SPRING, TORSION
13..	539 991043..	10....	BUSHING, .625, 61", 72"	32..	539 132017....	2....	BRACKET, STRUT 52", 61"
		12....	BUSHING, .625, 52"		539 132018 ...	2....	BRACKET, STRUT 72"
14..	539 115501....	7....	COTTER PIN	33..	539 131791....	1....	MOUNT, SPRING
15..	539 108181....	2....	HCS $\frac{1}{2}$ -13 x $1\frac{3}{4}$ GR 8	34..	539 131792....	1....	TAB, SPRING
16..	539 109554....	2....	WASHER $\frac{1}{2}$ FLAT	35..	539 112896....	1....	J-BOLT
17..	539 101331....	2....	NUT $\frac{1}{2}$ HEX NYLOC	36..	539 102642....	1....	SPRING
18..	539 990629....	1....	HCS $\frac{3}{8}$ -16 x $2\frac{1}{4}$	NOT SHOWN			
19..	539 990637....	1....	HCS $\frac{3}{8}$ -16 x $2\frac{1}{2}$		539 105059 ...	1....	LANYARD
20..	539 200282....	3....	NUT $\frac{3}{8}$ -16 HEX JAM NYLOC				

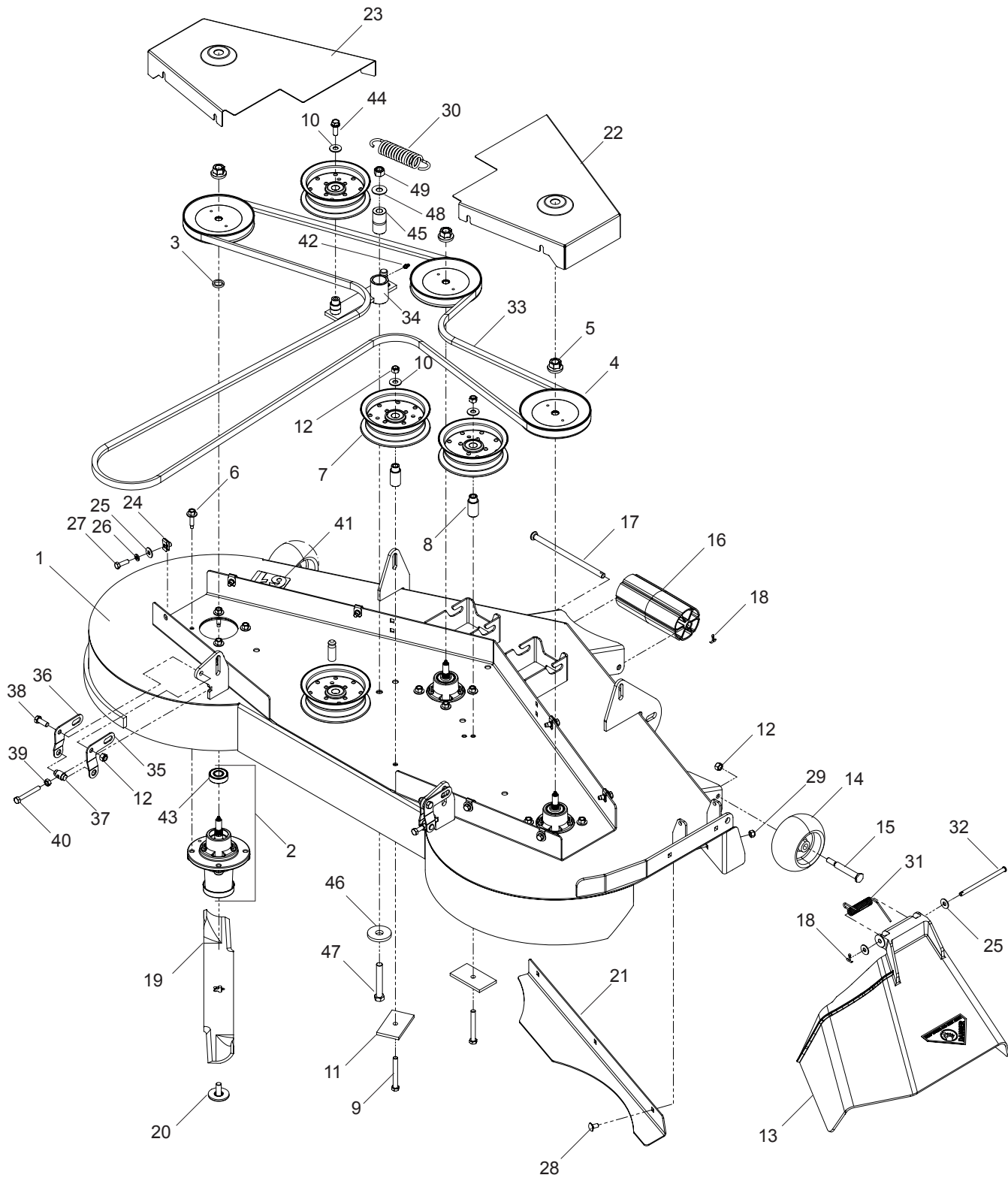
52" DECK



52" DECK

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	524 853201....	1....	DECK w/ DECALS	26..	539 110735....	1....	SPRING, TORSION
2..	539 112170....	3....	HOUSING ASSM	27..	539 990692..	10....	WASHER $\frac{5}{16}$ STD FLT
3..	539 107520....	3....	WASHER-SPACER	28..	539 110736....	1....	PIN, CLEVIS $\frac{5}{16}$
4..	539 107630..	12....	SCREW, WASHER HEAD	29..	539 990209....	8....	HCS $\frac{5}{16}$ -18 x 1
5..	539 112171....	3....	PULLEY	30..	539 990187....	8....	WASHER $\frac{5}{16}$ SLW
6..	539 107590....	3....	NUT $\frac{9}{16}$ TOP CNTRLK	31..	539 112417....	1....	PLATE, CONFINEMENT
7..	510 417801....	3....	BLADE 18"	32..	539 990799....	2....	RHSNB $\frac{5}{16}$ -18 x $\frac{5}{8}$
8..	539 107522....	3....	BLADE BOLT ASSM	33..	539 990717....	2....	NUT $\frac{5}{16}$ -18 HEX NYLOC
9..	539 107610....	2....	WHEEL, GAUGE	34..	539 131857....	2....	PITCH, ADJUST RT
10..	539 107608....	2....	BOLT $\frac{1}{2}$ x $2\frac{5}{8}$ SHOULDER	35..	539 131858....	2....	PITCH, ADJUST LT
11..	539 976979....	6....	NUT $\frac{3}{8}$ -16 HEX NYLOC	36..	539 131859....	2....	TRUNION, PITCH
12..	532 176066....	1....	ROLLER, NOSE	37..	539 108396....	2....	HCS $\frac{5}{16}$ -18 x $2\frac{1}{2}$ TPBLT
13..	539 107613....	1....	ROD, ROLLER	38..	539 990196....	2....	NUT $\frac{5}{16}$ -18 HEX
14..	539 990365....	2....	PIN, COTTER $\frac{1}{8}$ x $\frac{3}{4}$	39..	539 990563....	2....	HCS $\frac{3}{8}$ -16 x 1
15..	539 112169....	2....	BUSHING, IDLER	40..	539 114557....	1....	V-BELT
16..	539 103303....	2....	PAD	41..	539 130246....	1....	DECAL, 52"
17..	539 132728....	3....	PULLEY, IDLER	42..	539 112050....	1....	BEARING, BALL
18..	539 976998....	1....	ZERK	43..	539 112198....	1....	ARM, IDLER
19..	539 101341....	2....	HCS $\frac{3}{8}$ -16 x 3	44..	539 990582....	1....	HCS $\frac{3}{8}$ -16 x 1 WHIZLK
20..	539 990517....	3....	WASHER $\frac{3}{8}$ FLAT STD	45..	539 103427....	1....	BUSHING, PIVOT
21..	539 103256....	1....	SPRING	46..	539 102243....	1....	WASHER, SUPPORT
22..	510 259601....	1....	BELT SHIELD RT	47..	539 103433....	1....	HCS $\frac{1}{2}$ -13 x $3\frac{1}{4}$
23..	510 259701....	1....	BELT SHIELD LT	48..	539 990550....	1....	WASHER $\frac{1}{2}$ STD FLT
24..	539 104763....	8....	RETAINER, U TYPE	49..	539 101331....	1....	NUT $\frac{1}{2}$ HEX NYLOC
25..	539 110733....	1....	CHUTE, DISCHARGE				

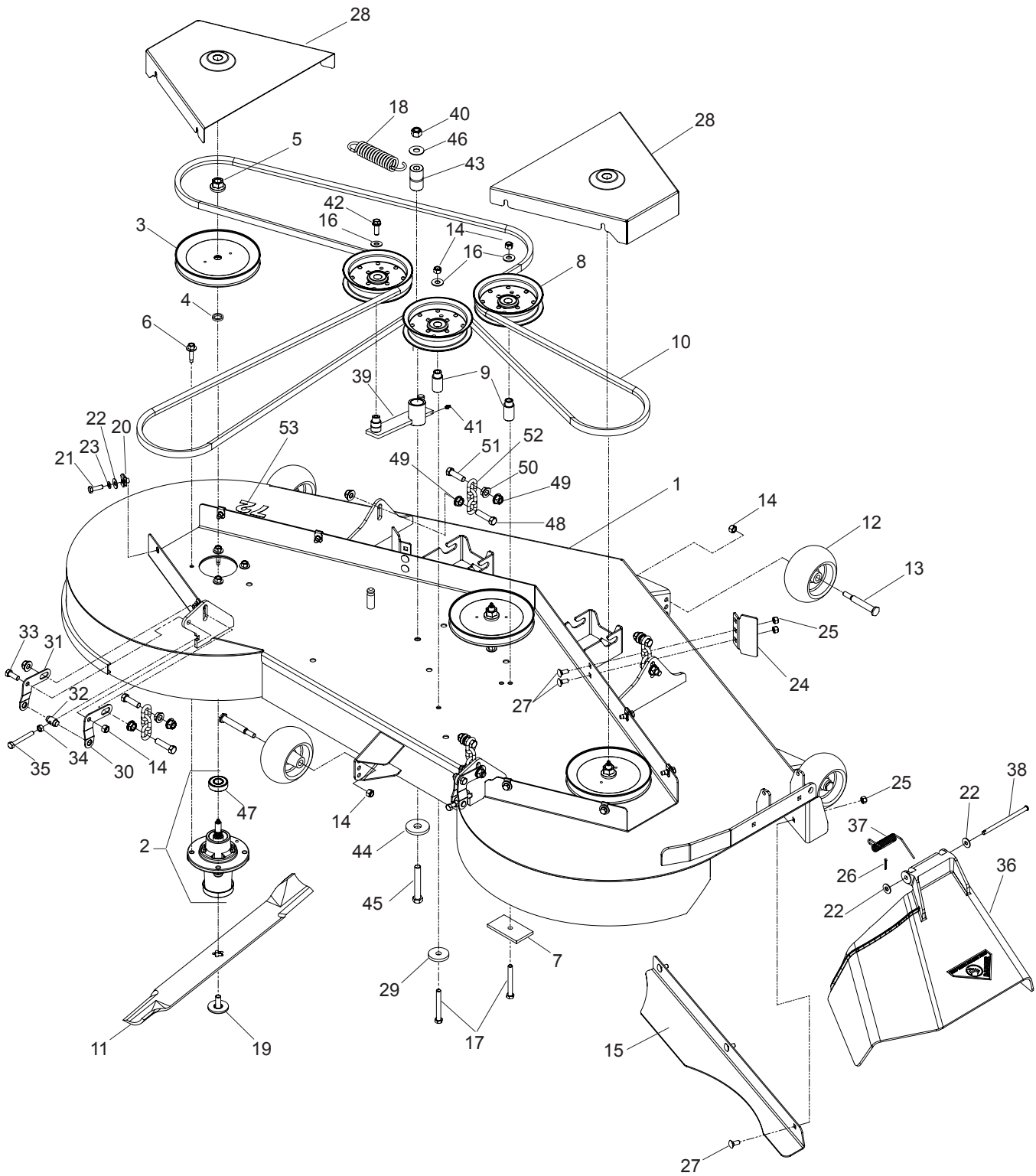
61" DECK



61" DECK

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	525 301601....	1....	DECK w/ DECALS	26..	539 990187....	8....	WASHER $\frac{5}{16}$ SLW
2..	539 112170....	3....	HOUSING ASSM	27..	539 990209....	8....	HCS $\frac{5}{16}$ -18 x 1
3..	539 107520....	3....	WASHER-SPACER	28..	539 990799....	3....	RHSNB $\frac{5}{16}$ -18 x $\frac{5}{8}$
4..	539 113300....	1....	PULLEY	29..	539 990717....	3....	NUT $\frac{5}{16}$ -18 HEX NYLOC
5..	539 107590....	3....	NUT $\frac{9}{16}$ TOP CNTRLK	30..	539 103256....	1....	SPRING
6..	539 107630..	12....	SCREW, WASHER HEAD	31..	539 110735....	1....	SPRING, TORSION
7..	539 132728....	3....	PULLEY, IDLER	32..	539 110736....	1....	PIN, CLEVIS $\frac{5}{16}$
8..	539 112169....	2....	BUSHING, IDLER	33..	539 132002....	1....	BELT, DECK
9..	539 101341....	2....	HCS $\frac{3}{8}$ -16 x 3	34..	539 112198....	1....	ARM, IDLER
10..	539 990517....	3....	WASHER $\frac{3}{8}$ FLAT STD	35..	539 131857....	2....	PITCH, ADJUST RT
11..	539 103303....	2....	PAD	36..	539 131858....	2....	PITCH, ADJUST LT
12..	539 976979....	6....	NUT $\frac{3}{8}$ -16 HEX NYLOC	37..	539 131859....	2....	TRUNION, PITCH
13..	539 110734....	1....	CHUTE, DISCHARGE	38..	539 990563....	2....	HCS $\frac{3}{8}$ -16 x 1
14..	539 107610....	2....	WHEEL, GAUGE	39..	539 990196....	2....	NUT $\frac{5}{16}$ -18 HEX
15..	539 107608....	2....	BOLT $\frac{1}{2}$ x $2\frac{5}{8}$ SHOULDER	40..	539 108396....	2....	HCS $\frac{5}{16}$ -18 x $2\frac{1}{2}$ TPBLT
16..	532 176066....	1....	ROLLER, NOSE	41..	521 933201....	1....	DECAL, 61"
17..	539 107613....	1....	ROD, ROLLER	42..	539 976998....	1....	ZERK
18..	539 990365....	2....	PIN, COTTER $\frac{1}{8}$ x $\frac{3}{4}$	43..	539 112050....	1....	BEARING, BALL
19..	510 417901....	3....	BLADE 21"	44..	539 990582....	1....	HCS $\frac{3}{8}$ -16 x 1 WHIZLK
20..	539 107522....	3....	BLADE BOLT ASSM	45..	539 103427....	1....	BUSHING, PIVOT
21..	539 113317....	1....	PLATE, CONFINEMENT	46..	539 102243....	1....	WASHER, SUPPORT
22..	510 260101....	1....	BELT SHIELD RT	47..	539 103433....	1....	HCS $\frac{1}{2}$ -13 x $3\frac{1}{4}$
23..	510 260201....	1....	BELT SHIELD LT	48..	539 990550....	1....	WASHER $\frac{1}{2}$ STD FLT
24..	539 104763....	8....	RETAINER, U TYPE	49..	539 101331....	1....	NUT $\frac{1}{2}$ HEX NYLOC
25..	539 990692..	10....	WASHER $\frac{5}{16}$ STD FLT				

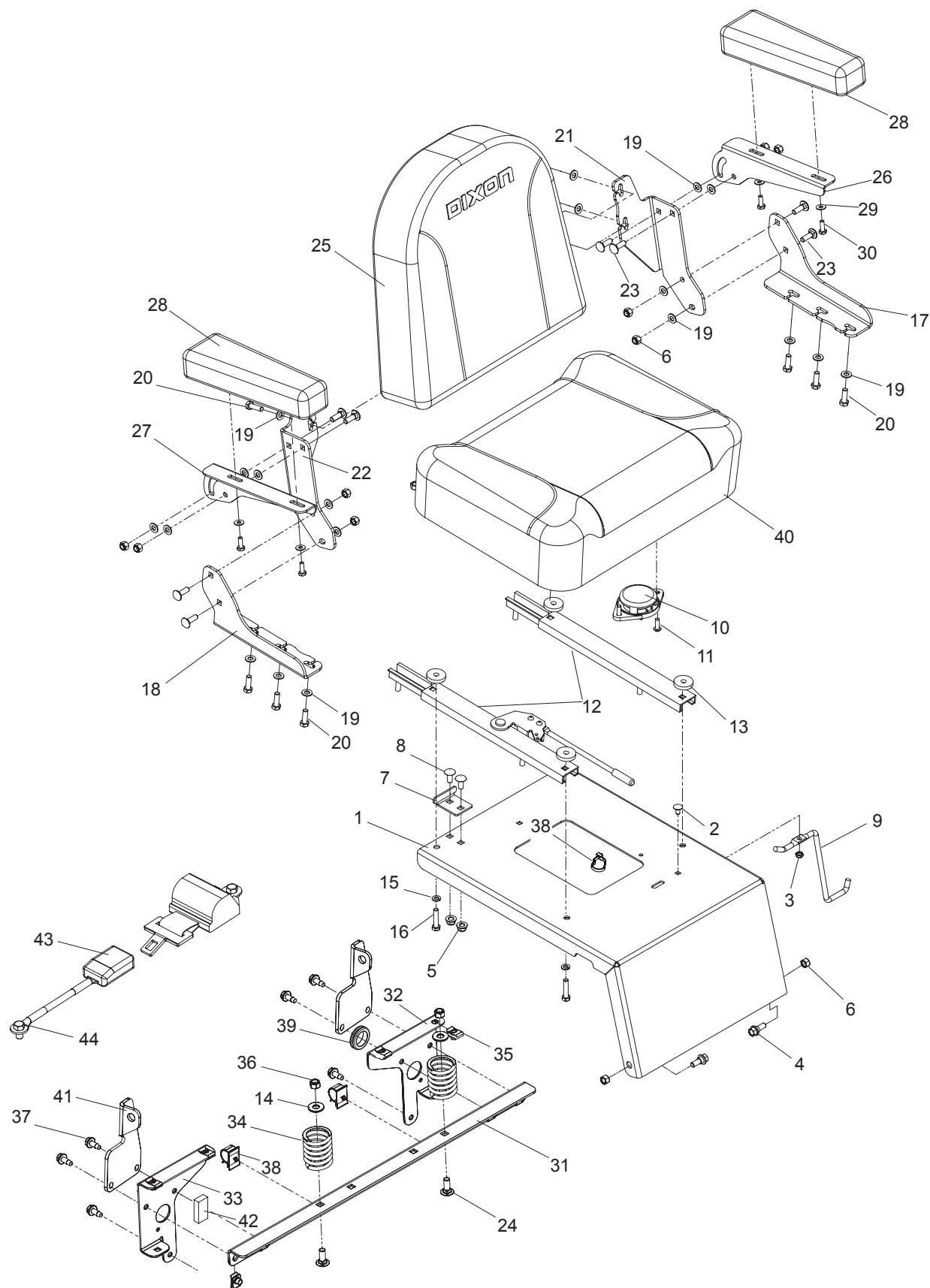
72" DECK



72" DECK

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	539 132849....	1....	DECK w/ DECALS	28..	539 131872....	2....	SHIELD, BELT 72"
2..	539 112170....	3....	HOUSING ASSM	29..	539 106504....	1....	WASHER, HEAVY
3..	539 131563....	3....	PULLEY	30..	539 131857....	2....	PITCH, ADJUST RT
4..	539 107520....	3....	WASHER-SPACER	31..	539 131858....	2....	PITCH, ADJUST LT
5..	539 107590....	3....	NUT $\frac{9}{16}$ TOP CENTER LOCK	32..	539 131859....	2....	TRUNION, PITCH
6..	539 107630..	12....	SCREW, WASHER HEAD	33..	539 990563....	2....	HCS $\frac{3}{8}$ -16 x 1
7..	539 103303....	1....	PAD	34..	539 990196....	2....	NUT $\frac{5}{16}$ -18 HEX
8..	539 132728....	2....	PULLEY, IDLER	35..	539 108396....	2....	HCS $\frac{5}{16}$ -18 x 2 $\frac{1}{2}$ TPBLT
9..	539 112169....	2....	BUSHING, IDLER	36..	539 132730....	1....	DISCHARGE CHUTE 72"
10..	539 132003....	1....	BELT, DECK	37..	539 110735....	1....	SPRING, TORSION
11..	539 131562....	3....	BLADE, 25"	38..	539 110736....	1....	PIN, CLEVIS $\frac{5}{16}$
12..	539 107610....	4....	WHEEL, GAUGE	39..	539 112198....	1....	ARM, IDLER
13..	539 107608....	4....	BOLT $\frac{1}{2}$ x 2 $\frac{5}{8}$ SHOULDER	40..	539 101331....	1....	NUT $\frac{1}{2}$ HEX NYLOC
14..	539 976979....	8....	NUT $\frac{3}{8}$ -16 HEX NYLOC	41..	539 976998....	1....	ZERK
15..	539 131746....	1....	CONFINEMENT PLATE, 72"	42..	539 990582....	1....	HCS $\frac{3}{8}$ -16 x 1 WHIZLK
16..	539 990517....	2....	WASHER $\frac{3}{8}$ FLAT STD	43..	539 103427....	1....	BUSHING, PIVOT
17..	539 101341....	2....	HCS $\frac{3}{8}$ -16 x 3	44..	539 102243....	1....	WASHER, SUPPORT
18..	539 103256....	1....	SPRING	45..	539 103433....	1....	HCS $\frac{1}{2}$ -13 x 3 $\frac{1}{4}$
19..	539 107522....	3....	BLADE BOLT ASSM	46..	539 990550....	1....	WASHER $\frac{1}{2}$ STD FLT
20..	539 104763....	8....	RETAINER, U TYPE	47..	539 112050....	1....	BALL BEARING
21..	539 990209....	8....	HCS $\frac{5}{16}$ -18 x 1	48..	539 108073....	4....	HCS $\frac{7}{16}$ -14 x 1 $\frac{3}{4}$
22..	539 990692..	10....	WASHER $\frac{5}{16}$ STD FLT	49..	539 132019....	8....	NUT $\frac{7}{16}$ -14 HEX WHIZLK
23..	539 990187....	8....	WASHER $\frac{5}{16}$ SLW	50..	539 102582....	8....	NUT $\frac{7}{16}$ -14 WHIZLK
24..	539 112248....	2....	DECK STOP	51..	539 101175....	4....	HCS $\frac{7}{16}$ -14 x 1 $\frac{1}{2}$
25..	539 990717....	7....	NUT $\frac{5}{16}$ -18 HEX NYLOC	52..	539 109693....	4....	LIFT CHAIN 3 LINK
26..	539 990365....	1....	PIN, COTTER $\frac{1}{8}$ x $\frac{3}{4}$	53..	539 130248....	1....	DECAL, DECK 72"
27..	539 990316....	7....	RHSNB $\frac{5}{16}$ -18 x $\frac{3}{4}$				

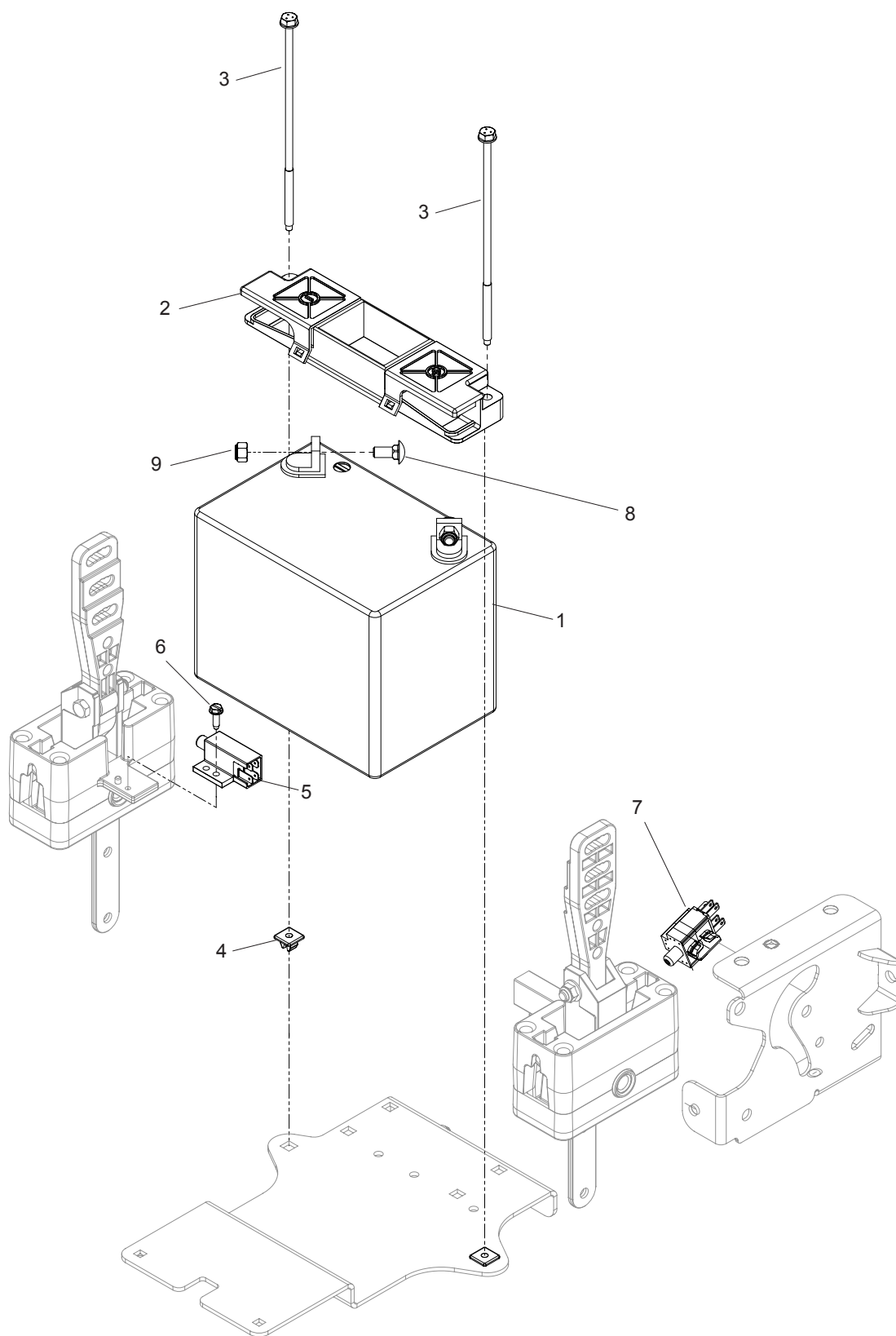
SEAT



SEAT

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	539 132846....	1....	MOUNT, SEAT w/ DECALS	24..	539 990645....	2....	RHSNB $\frac{3}{8}$ -16 x 1
2..	539 990074....	1....	RHSNB $\frac{1}{4}$ -20 x $\frac{3}{4}$ GR2	25..	539 122380....	1....	BACK, SEAT
3..	539 976978....	1....	NUT $\frac{1}{4}$ -20 HEX NYLOC	26..	539 121713....	1....	BRACKET, LH ARM REST
4..	539 130896....	2....	SB $\frac{5}{16}$ -18 HEX HD	27..	539 121714....	1....	BRACKET, RH ARM REST
5..	539 112899....	2....	NUT $\frac{5}{16}$ -18 FLANGE NYLOC	28..	539 121719....	2....	ARM REST
6..	539 990717..	10....	NUT $\frac{5}{16}$ -18 HEX NYLOC	29..	539 990055....	4....	WASHER $\frac{1}{4}$ FLAT SAE
7..	539 130793....	1....	STOP, SEAT	30..	539 990580....	4....	HCS $\frac{1}{4}$ -20 x $\frac{3}{4}$
8..	539 109100....	2....	RHSNB $\frac{5}{16}$ -18 x $\frac{3}{4}$	31..	539 131656....	1....	SUPPORT, SEAT
9..	539 131899....	1....	STOP, SEAT, FORWARD	32..	539 131778....	1....	SUPPORT LT
10..	539 117398....	1....	SWITCH, SEAT	33..	539 131779....	1....	SUPPORT RT
11..	539 108388....	2....	SCREW $\frac{1}{4}$ -20 x $\frac{3}{4}$ SLTD GR2	34..	539 110300....	2....	SPRING, SEAT
12..	539 128796....	1....	SEAT SLIDE (SET)	35..	539 104763....	8....	RETAINER, U TYPE
13..	539 115789....	4....	WASHER, NYLON	36..	539 976979....	2....	NUT $\frac{3}{8}$ -16 HEX NYLOC
14..	539 990517....	2....	WASHER $\frac{3}{8}$ FLAT STD	37..	539 107475....	6....	BOLT $\frac{5}{16}$ -18 x $\frac{3}{4}$ THD FRM
15..	539 990187....	4....	WASHER $\frac{5}{16}$ SLW	38..	505 280001....	3....	WIRE TIE
16..	539 115682....	4....	HHB $\frac{5}{16}$ -18 x $1\frac{1}{2}$ NYLOC	39..	539 105974....	1....	GROMMET, RUBBER
17..	539 118627....	1....	BRACKET, SEAT LH	40..	539 122381....	1....	BOTTOM, SEAT
18..	539 118628....	1....	BRACKET, SEAT RH	41..	521 963402....	2....	MOUNT, SEAT BELT
19..	539 990188..	22....	WASHER $\frac{5}{16}$ SAE FLAT	42..	539 093610....	1....	WEATHERSTRIPPING
20..	539 115566..	10....	HHB $\frac{5}{16}$ -18 x 1 W/NYLOC	43..	539 130359....	1....	SEAT BELT ASSEM
21..	539 118629....	1....	BRACKET, SEAT BACK LH	44..	539 990394....	2....	NUT $\frac{7}{16}$ -20 CNTRLK
22..	539 118630....	1....	BRACKET, SEAT BACK RH	NOT SHOWN			
23..	539 990208....	8....	RHSNB $\frac{5}{16}$ -18 x 1	539 122379 ... 1.... SEAT ASSM			

ELECTRICAL



ELECTRICAL

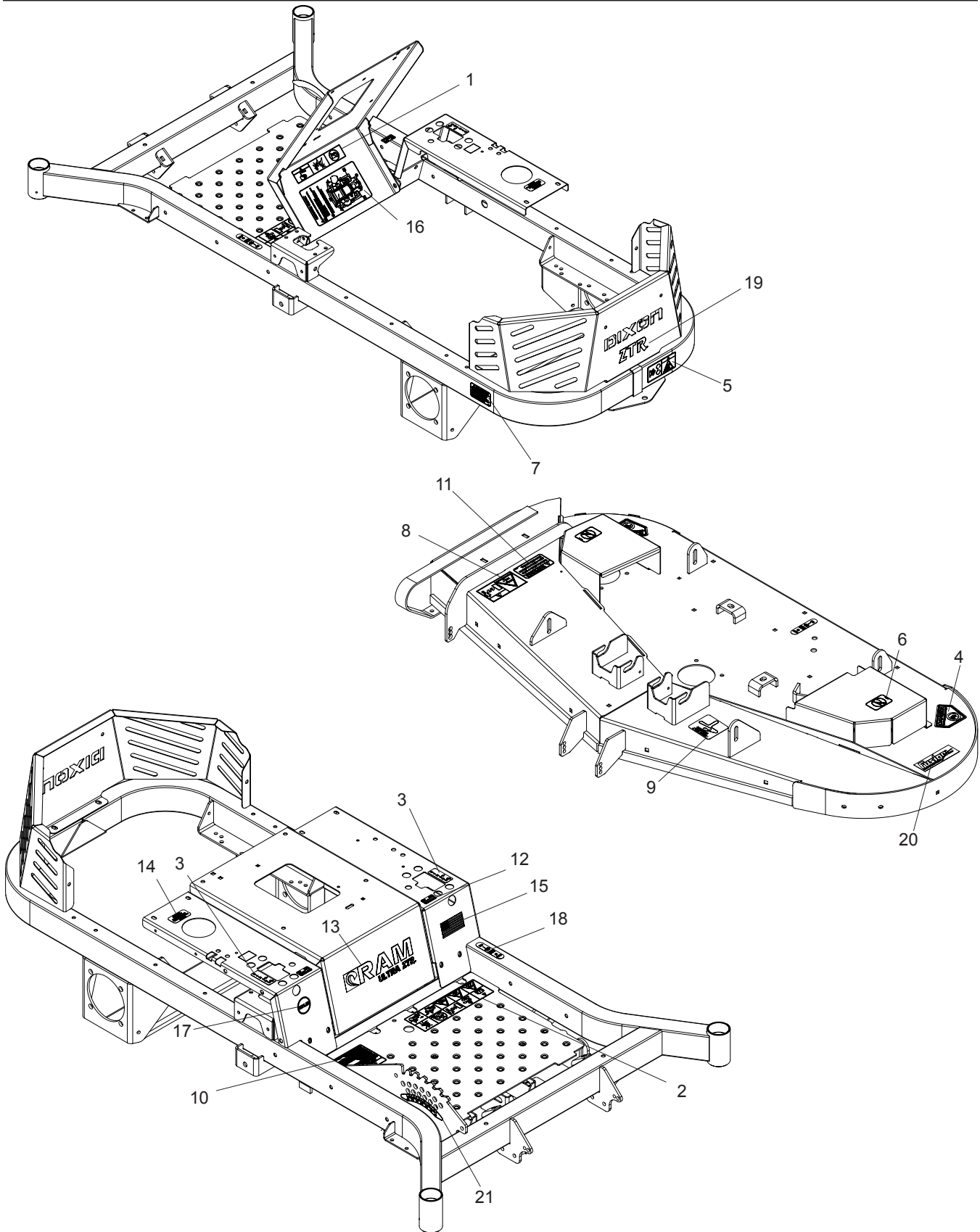
ITEM	PART NO.	QTY.	DESCRIPTION
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1..	539 102436....	1....	BATTERY
2..	539 107628....	1....	BATTERY HOLD DOWN
3..	539 107632....	2....	BOLT, 1/4 x 7 1/2
4..	539 107629....	2....	NUT 1/4 PUSH, NYLON
5..	539 101080....	2....	SWITCH, INTERLOCK
6..	539 991034....	2....	SCREW #10-24 x 5/8 WSH HD
7..	539 113792....	1....	SWITCH, BRAKE

ITEM	PART NO.	QTY.	DESCRIPTION
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8..	539 990316....	2....	RHSNB 5/16-18 x 3/4
9..	539 112899....	2....	NUT 5/16-18 FLANGE NYLOC
NOT SHOWN			
	539 132413 ...	1....	CABLE, POSITIVE 46"
	539 107645 ...	1....	CABLE, NEGATIVE 32"
	521 983101 ...	1....	MAIN HARNESS

DECALS



DECALS

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	539 105745....	1....	DECAL, BATTERY WARNING	15..	539 117709....	1....	DECAL, FLAG
2..	539 107959....	1....	DECAL, WARNING	16..	539 132187....	1....	DECAL, SERVICE
3..	539 103333....	2....	DECAL, MOTION CONTROL	17..	539 117704....	1....	DECAL, KOHLER
4..	539 913010....	2....	DECAL, CPSC	18..	539 120006....	1....	DECAL, PARK BRAKE
5..	539 105744....	1....	DECAL, BLT DRIVE	19..	539 114509....	1....	DECAL, ZTR
6..	539 105743....	2....	DECAL, NO STEP	20..	539 117707....	1....	DECAL, FUSION
7..	539 101881....	1....	DECAL, PROP 65	21..	539 132188....	1....	DECAL, HGT ADJUSTMENT
8..	539 105746....	1....	DECAL, SEVERING	NOT SHOWN			
9..	539 122249....	1....	DECAL, BELT ROUTING	539 110279....	1....	DECAL, EMC	
10..	539 113213....	1....	DECAL, WARNING			966985302, 966985402,	
11..	539 113224....	1....	DECAL, WARNING			968999773	
12..	539 110974....	2....	DECAL, TRACKING				
13..	521 992001....	1....	DECAL, RAM ULTRA				
14..	539 132186....	1....	DECAL, OIL TANK				

DIXON ZTR